













Oxygen Balance: A concept for evaluating high explosives.

1.
$$NH_4NO_3 \rightarrow N_2 + CO_2 + H_2O$$

write reactant and products without O_2
2. $NH_2NO_3 \rightarrow N_2 + \emptyset CO_3 + 2H_2O$

balance without
$$O_2$$
 and keeping explosive at unity
3. $NH_4NO_3 \rightarrow N_2 + \emptyset CO_2 + 2H_2O + 1O$

$$NH_4NO_3 \rightarrow N_2 + \emptyset CO_2 + 2H_2O +$$

add O to equation for full balance check

$$\% OB = \frac{(O_{available} - O_{needed \ for \ combustion}) * 16}{Mass_{explosive}} * 100$$

$$\%OB = \frac{(3-2)*16}{80}*100$$

$$\% OB = +20\%$$

Explosive	%OB
TNT	-74
RDX	-43
Nitroglycerine	+7.0
Ammonium Nitrate	+20













"The Texas City Disaster is generally considered the worst <u>industrial accident</u> in <u>American</u> history"

500 dead, 5000 injured, 500 homes destroyed



2 ships

Sulfur Munitions

6000 metric tons AN

"On April 19, 1995, a truck-bomb explosion outside the Alfred P. Murrah Federal Building in Oklahoma City, Oklahoma, left 168 people dead and hundreds more injured. "



The explosion at West Fertilizer resulted from an intense fire in a wooden warehouse building that led to the detonation of approximately 30 tons of AN stored inside in wooden bins. Not only were the warehouse and bins combustible, but the building also contained significant amounts of combustible seeds, which likely contributed to the intensity of the fire. According to available seismic data, the explosion was a very powerful event.

2) Whether additional factors such as material characteristics, shock, or contamination contributed to the incident remains to be determined. Company employees described a PVC plastic pipe that was located directly above the AN bin that detonated, and likely would have been melted by the fire. Additionally, large amounts of potentially flammable anhydrous ammonia were stored along the southern edge of the warehouse building.

3) The building lacked a sprinkler system or other systems to automatically detect or suppress fire, especially when the building was unoccupied after hours. By the time firefighters were able to reach the site, the fire was intense and out of control. Just 20 minutes after the first notification to the West Volunteer Fire Department, the detonation occurred.

